

**Sears**

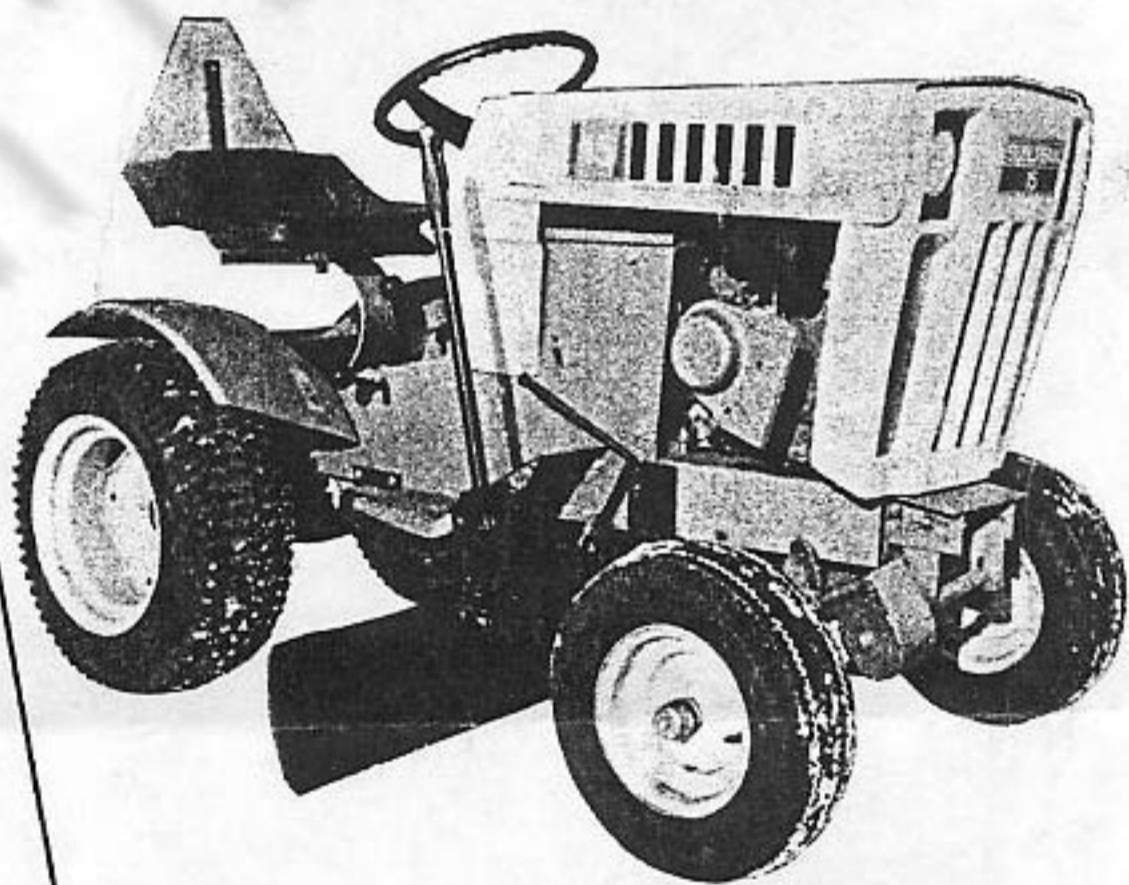
**owners manual**

**CENTER MOUNT  
GRADER BLADE**

**MODEL NO.  
662.264230**

**CAUTION**  
**Read Instructions**  
**Carefully**

- **ASSEMBLY**
- **OPERATING**
- **REPAIR PARTS**



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**CENTER MOUNT  
GRADER BLADE**

**MODEL NO**

**662.264230**

The Model Number will be found on a plate attached to the front of Mounting Bracket No. 5. Always mention the Model Number when requesting service or repair parts for your Sears Center Mount Grader Blade.

**HOW TO ORDER  
REPAIR PARTS**

All parts listed herein may be ordered through SEARS ROEBUCK AND CO. or SIMPSONS-SEARS LIMITED. When ordering parts by mail, selling prices will be furnished on prevailing prices and you will be billed accordingly.

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IS AT YOUR SERVICE  
WHEREVER YOU LIVE  
OR MOVE IN  
THE U.S.A.**

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION AS SHOWN IN THIS LIST

1. The PART NUMBER
2. The PART DESCRIPTION
3. The MODEL NUMBER 662.264230
4. The NAME OF ITEM - Center Mount Grader Blade



# ASSEMBLY INSTRUCTIONS

To assemble Blade, install brackets #8 and #9 to tractor frame using necessary existing holes, and bolts, nuts and locks #21, #22, and #17. #8 Bracket-Right Hand; #9 Bracket-Left Hand side of tractor. Attach bracket #7 to Brackets #8 and #9 using pins #10 and #11. Install bracket #5 to bracket #7 using pins #10 and #11. Connect lift clevice #14 to brackets #5 and #7 as shown. Install lift lever #6 to bracket #7 as shown. Bolt blade #1 to bracket #2 using bolt, nut and lock #18, #19, and #23. Connect blade bracket #2 to tube #4 using pins #10 and #20.

## OPERATING INSTRUCTIONS

Set blade angle with angle control rod #3. Depth can be adjusted by loosening nut #3 and adjust bolt #12 to desired depth. Tilt angle is adjusted with pin assembly #15. Apply forward pressure on lift lever for down pressure on blade.

## PARTS LIST

KEY NO.	PART NO.	DESCRIPTION
1	14230	Blade
2	24230	Blade Bracket
3	34230	Angle Control Rod
4	44230	Pivot Pipe
5	54230	Mounting Bracket
6	634A373	Lift Lever
7	74230	Lift Bracket Assembly
8	84230	Right-Hand Mounting Bracket
9	94230	Left-Hand Mounting Bracket
10	11	Hairpin Clip
11	12150	Pin
12	38450	Bolt
14	12600	Lift Link
15	58650	Tilt Adjusting Rod
16	12275	Pin
17	102635	Hex Nut 3/8-16
18	271558	Hex Head Bolt 5/8x1½-11
19	102639	Hex Nut 5/8-11
20	103325	Lock Washer 5/8
21	58350	Pin
22	179843	Hex Head Bolt 3/8x1½-16
23	103321	Lockwasher 3/8